

Date: Wednesday, 1/31/2007 2:38:48 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : DOUBLER

Job Number : 30519 - 1

Estimate Number : 10368

P.O. Number : N/A

This Issue : 1/31/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Type : SMALL / MED FAB

Previous Run : 29093

Part Number : D30481

Drawing Number : D3048 REV. A2

Project Number : N/A

Drawing Revision : A2

Material : N/A

Due Date : 2/15/2007

Qty:

Um:

Each

Written By :

Checked &amp; Approved By :

Comment :

Est: A 02.11.19 New issue KJ/RF

Est Rev: B Now on Waterjet 06-10-15 JLM

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

M2024T3S063

2024-T3 .063 sheet

Comment: Qty.: 4 sf(s)/Unit Total : 15 sf(s)

2024-T3 .063 sheet

Material: 2024-T3 (QQ-A-250/4) 0.063 thick

(M2024T3S.063)

Batch: 103321

E 07.02.08

2.0

WATER JET

FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D3048

Dwg Rev: A2

Prog Rev: A2

2-Deburr if necessary

E 07.02.08

MF 07.02.09 (3)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

BRAKE NC

NC BRAKE

Comment: NC BRAKE

Form on CNC Brake per Dwg D3048

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Dart Aerospace Ltd.

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Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
Acid etch and Alodine as per QSI 005 4.1

B 07-02-11 (1)

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

DP 7-2-11 (1)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location:

B 07-02-11 (1)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

B 07-02-11 (1)

Completion



U 07-02-12